INTERCHANGEABLE THREADED ATTACHMENTS

with threaded sleeve system



NORMAL SPHERE HEX 1.3 mm

MICRO SPHERE HEX 0.9 mm



THREADED SLEEVE FOR BONDING



OT CAP SLEEVE **SPACERS** Normal/Micro



SCREWDRIVER HFX 0.9 mm



SCREWDRIVER HFX 13 mm

RETENTIVE CAPS OT CAP



Clear

Standard













Processing

OT EQUATOR SQUARE HEAD



thread 1.6 mm



THREADED SLEEVE FOR BONDING



SCREWDRIVER OT EQUATOR SQUARE HOLDER



S.STEEL OR **TITANIUM HOUSINGS** OT EQUATOR



OT EQUATOR SLEEVE SPACER









































STEP BY STEP THREADED SLEEVE BONDING PROCEDURE



Once the bar has been connected with wax, create an area where the attachment spacer will be placed.



Apply separator to the base of the attachment spacer and postion using the parallelometer key.



With the attachment spacer in position, complete the wax-up design.



Carefully remove the attachment spacers and proceed with the normal casting procedure.



Screw the threaded attachment of choice (Micro Ball shown) into the threaded (Micro sleeve.



Place the assembled attachment into the parallelometer key. Use a self curing metal to metal bonding composite on the sleeve and in the cylinder.



After the composite is cured, remove any excess material.



Unscrew the attachment to verify if the threaded sleeve is securely bonded in place.



The finished bar complete with attachments.

3 ATTACHMENT OPTIONS



THE TECHNIQUE IS THE SAME FOR ALL THREE OPTIONS